



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	17	843379	PIN, Dowel, Flywheel Housing Lock	2		4
2	19	34270	EXPANSION PLUG, (1.625 Diamet	8		4
3	22	48340	PLUG, (.250-18 x .41), Oil Galley	4		4
4	22	72640	PLUG, Camshaft Bearing Hole	1		4
5	16	14827	STUD, (.250-20 x 2.180)	2		4
6	27	881715	GASKET, Crankshaft Oil Seal Hous	1		2,4
7		852940	HOUSING ASSEMBLY, With Studs	1		4
8	26	852941	SEAL, Crankshaft Oil	1		2,4
9	16	11989	STUD, (.312-18 x 1.6718)	2		4
10	11	816730	NUT, (.250-20)	1		4
11	10	14242	BOLT, (.250-20 x .875)	2		4
12	10	14243	BOLT, (.250-20 x 1.750)	1		4
13	11	11971	NUT, (.312-18)	2		4
14	17	14263	PIN, Dowel, Oil Seal Housing Local	1		4
15		807260A 2	COVER KIT, Flywheel	1		
16	10	76596	SCREW, (.250-20 x 1.250)	2		
17	222	9520	FLYWHEEL	1		
18	17	43504	PIN, Dowel (.250), Flywheel	2		
19	10	845757	SCREW, (.437-20 x 1.00)	6		
20		18643A 5	COUPLER ASSEMBLY	1	(Alpha)	
NS	22	74036	FITTING, Grease	1	(Alpha)	
21		18644	BUMPER, Rubber	3	(Alpha)	
22	10	14883	SCREW, (.375-16 x 1.12)	3	(Alpha)	
23	12	13510	WASHER	3	(Alpha)	
24		861523A 9	COUPLER ASSEMBLY, Engine (Al	1	(Bravo and All Jackshaft Models)	
24		861523A11	COUPLER ASSEMBLY, Engine	OPT	(Bravo) (Steel Hub for Work Applic	
25	22	49099	FITTING	2	(Bravo)	
26	10	863480	SCREW, (.375-16 X 1.125)	6	(Bravo)	
27	12	20572	WASHER, (.390 x .750 x .093)	6	(Bravo)	
28		12675A16	HOUSING, Flywheel	1	(Alpha)	
28		12675A18	HOUSING, Flywheel	1	(Bravo)	
29		865329A01	MOUNT, Rubber	1	(Alpha)	
29		865330A01	MOUNT, Rubber	1	(Bravo)	
30	23	99322	SPACER	2		
31	10	97934	SCREW, (.500-20 x 5.250)	22		
32	12	35777	WASHER	2		
33	23	99299	SPACER, (.52 x .87 x .63)	2		
34	13	35048	LOCKWASHER, (.375)	2		
35	16	64066	STUD, (.375-16 x 2.750 Special)	2		
35	16	861316	STUD	2	(Horizon)	
36	11	86222	NUT, (.500-20)	2		